

- > **Port size: M5, R1/8 ... R1, G1/8 ... G1**
- > **Reduce the noise levels of pneumatic equipment**
- > **Compact and efficient**
- > **Screw directly into the exhaust port**
- > **Prevent the ingress of dirt**



Technical features

Medium:

Compressed air, filtered, lubricated or non lubricated, vacuum, Inert gases

Operation:

Exhaust silencer or inlet filter

Operating pressure:

10 bar (145 psi) maximum

Port size:

5, 1/8", 1/4", 3/8", 1/2", 3/4", 1"

Mounting:

Directly in exhaust or vent port

Ambient/Media temperature:

-20 ... +80°C (-4 ... +176°F)


Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Element: sintered bronze

Body: brass

Technical data, standard models

| Symbol | Port size | Flow factor | | | Continuous sound pressure level *3) | | Weight (kg) | Model with ISO G, parallel | Model with ISO R, taper |
|---|-----------|-------------|------|--------|-------------------------------------|-------|-------------|----------------------------|-------------------------|
| | | C *1) | Cv | Kv *2) | 0,7 bar | 6 bar | | | |
|  | M5 | 0,82 | 0,2 | 0,17 | 60 | 76 | 0,004 | T40M0500 | — |
| | 1/8" | 4,00 | 1 | 0,85 | 64 | 81 | 0,01 | T40C1800 | T40B1800 |
| | 1/4" | 7,30 | 1,8 | 1,55 | 66 | 81 | 0,02 | T40C2800 | T40B2800 |
| | 3/8" | 15,0 | 3,7 | 3,20 | 68 | 84 | 0,045 | T40C3800 | T40B3800 |
| | 1/2" | 27,6 | 6,8 | 5,87 | 75 | 89 | 0,07 | T40C4800 | T40B4800 |
| | 3/4" | 55,4 | 13,6 | 11,8 | 85 | 95 | 0,13 | T40C6800 | T40B6800 |
| | 1" | 66,7 | 16,4 | 14,2 | 85 | 97 | 0,2 | T40C8800 | T40B8800 |

*1) Measured in dm³/(s.bar)

*2) Measured in m³/h

*3) Measured in dBA/1 meter from unit

Option selector

T40★★★★00

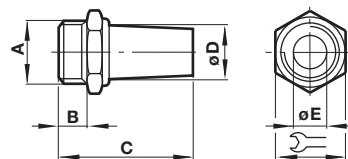
| Thread form | Substitute |
|-----------------|------------|
| Metric, M5 only | M |
| ISO R, taper | B |
| ISO G, parallel | C |

| Port size | Substitute |
|-----------|------------|
| M5 | 05 |
| 1/8" | 18 |
| 1/4" | 28 |
| 3/8" | 38 |
| 1/2" | 48 |
| 3/4" | 68 |
| 1 | 88 |

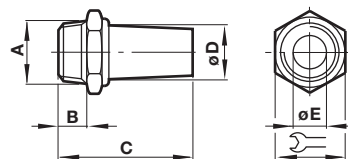
Dimensions

Dimensions in mm
 Projection/First angle

| A | B | C | Ø D | Ø E |  | Model |
|-------|----|----|-----|------|---|----------|
| M5 | 5 | 20 | 5 | 2,5 | 7 | T40M0500 |
| G1/8B | 6 | 24 | 9,5 | 6 | 13 | T40C1800 |
| G1/4B | 8 | 33 | 12 | 8,5 | 17 | T40C2800 |
| G3/8B | 10 | 44 | 17 | 12 | 22 | T40C3800 |
| G1/2B | 12 | 56 | 20 | 14,5 | 27 | T40C4800 |
| G3/4B | 14 | 80 | 26 | 19 | 32 | T40C6800 |
| G1B | 16 | 82 | 31 | 25 | 41 | T40C8800 |



| A | B | C | Ø D | Ø E |  | Model |
|------|------|------|-----|------|---|----------|
| R1/8 | 9,5 | 27,5 | 9,5 | 6 | 13 | T40B1800 |
| R1/4 | 11 | 36 | 12 | 8,5 | 17 | T40B2800 |
| R3/8 | 12,5 | 46,5 | 17 | 12 | 22 | T40B3800 |
| R1/2 | 16 | 60 | 20 | 14,5 | 27 | T40B4800 |
| R3/4 | 19 | 85 | 26 | 19 | 32 | T40B6800 |
| R1 | 22,5 | 88,5 | 31 | 25 | 41 | T40B8800 |



Warning

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»Technical features/data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI NORGREN.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

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- > **Port size: M5, G1/8B ... G1B**
- > **Reduce the noise levels of pneumatic equipment**
- > **Compact, efficient and lightweight**
- > **Screw directly into the exhaust port**
- > **Prevent the ingress of dirt**



Technical features

Medium:

Compressed air, filtered 50 µm, lubricated and non lubricated/vacuum, inert gases

Operation:

Exhaust silencer/vacuum filter

Operating pressure:

-1 ... 10 bar (-14 ... 145 psi) maximum (vacuum service)

Port sizes:

M5, G 1/8 ... G1
1/8 NPT ... 1 NPT

Mounting:

Directly in exhaust port

Ambient/Media temperature:


-20 ... +80°C (-4 ... +176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body: UHMW PE porous plastic
Connector base: PE (black)

Technical data, standard models

| Symbol | Port size | Mean flow factor | | | Sound pressure level *3) | Model |
|---|-----------|------------------|------|-------|--------------------------|-------|
| | | C *1 | Cv | Kv *2 | | |
|  | M5 | 1,27 | 0,31 | 0,27 | 83 | M/S0 |
| | G1/8B | 4,1 | 1 | 0,87 | 84 | M/S1 |
| | G1/4B | 7,5 | 1,84 | 1,6 | 84 | M/S2 |
| | G3/8B | 16,2 | 4 | 3,45 | 81 | M/S3 |
| | G1/2B | 21,8 | 5,3 | 4,64 | 82 | M/S4 |
| | G3/4B | 32,8 | 8 | 7 | 98 | M/S6 |
| | G1B | 49,8 | 12,2 | 10,6 | 94 | M/S8 |

*1) Measured in dm³/ (s.bar)

*2) Measured in m³/h

*3) Measured in dBA/6bar/1 meter from unit

Option selector

★/S★

| Thread form | Substitute |
|-----------------|------------|
| ISO G, parallel | M |
| NPT | C |

| Port size | Substitute |
|-----------|------------|
| M5 | 0 |
| 1/8" | 1 |
| 1/4" | 2 |
| 3/8" | 3 |
| 1/2" | 4 |
| 3/4" | 6 |
| 1" | 8 |

Dimensions

| B | C | Ø D | G | Weight (g) | Model |
|-------|-------|------|-----|------------|-------|
| M5 | 23 | 6,5 | 4 | 0,4 | M/S0 |
| G1/8B | 34 | 12,5 | 6,5 | 1,65 | M/S1 |
| G1/4B | 42,5 | 15,5 | 8 | 3,5 | M/S2 |
| G3/8B | 67,5 | 18,5 | 11 | 6,0 | M/S3 |
| G1/2B | 77,5 | 23,3 | 11 | 10,5 | M/S4 |
| G3/4B | 131,5 | 38,5 | 15 | 34 | M/S6 |
| G1B | 161 | 49 | 20 | 54 | M/S8 |

Dimensions in mm
 Projection/First angle



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- > **Port size: M5, G1/8 ... G1/2**
- > **Compact design**
- > **Captive regulating needle will not blow out when unscrewed**



Technical features

Medium:

Compressed air, filtered, lubricated and non-lubricated, inert gases

Operation:

Exhaust flow regulator/silencer

Operating pressure:

1 ... 10 bar (14 ... 145 psi)

Port size:

M5, G1/8, G1/4, G3/8, G1/2

Mounting:

Directly in the exhaust port 'Allen' key adjustment for flow regulation

Ambient/Media temperature:

-20 ... +80°C max. (-4 ... +176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F)

Materials:

Body and washer: PA

Silencer: Porous PUR

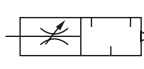
Adjusting screw: high tensile zinc plated steel

M5:

Body: PA

Adjusting screw: high tensile zinc plated steel

Technical data, standard models

| Symbol | Port size | Flow factor C *1) | Cv | Kv *2) | Weight (kg) | Model |
|---|-----------|-------------------|------|--------|-------------|----------|
|  | M5 | 0,3 | 0,07 | 0,054 | 0,001 | T20M0500 |
| | G1/8A | 1,6 | 0,4 | 0,34 | 0,003 | T20C1800 |
| | G1/4A | 3,2 | 0,8 | 0,68 | 0,007 | T20C2800 |
| | G3/8A | 6,9 | 1,7 | 1,47 | 0,020 | T20C3800 |
| | G1/2A | 10 | 2,4 | 2,13 | 0,040 | T20C4800 |

*1) Measured in dm³/(s.bar)

*2) Measured in m³/h

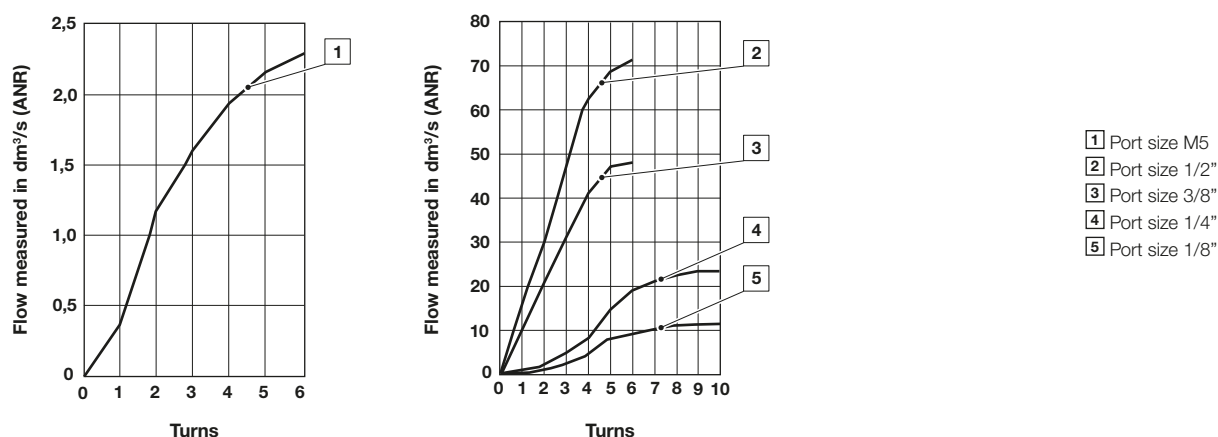
Options selector

T20★★★★00

| Thread | Substitute |
|-----------------|------------|
| Metric, M5 only | M |
| ISO G | C |

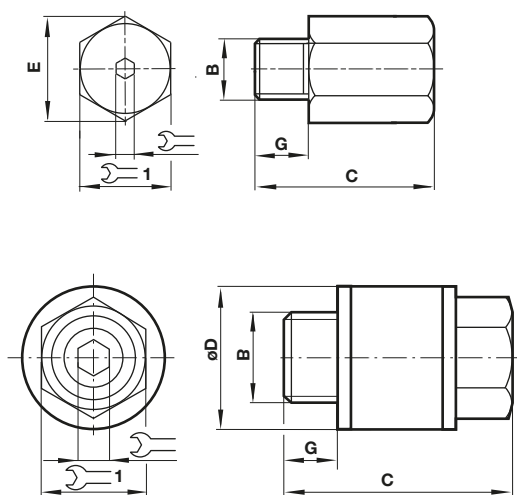
| Port size | Substitute |
|-----------|------------|
| M5 | 05 |
| 1/8" | 18 |
| 1/4" | 28 |
| 3/8" | 38 |
| 1/2" | 48 |

Performance characteristics for T20 Series (at 6 bar inlet pressure)





Dimensions

Dimensions in mm
Projection/First angle



| B | G | C | E |  |  | Model |
|----|---|----|-----|---|---|----------|
| M5 | 5 | 16 | 9,5 | 1,5 | 8 | T20M0500 |

| B | C | ØD | G |  |  | Model |
|-------|------|----|----|---|---|----------|
| G1/8A | 20,5 | 15 | 6 | 2,5 | 13 | T20C1800 |
| G1/4A | 29 | 18 | 7 | 4 | 15 | T20C2800 |
| G3/8A | 38 | 24 | 8 | 6 | 20 | T20C3800 |
| G1/2A | 50 | 30 | 10 | 8 | 25 | T20C4800 |

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- > **Port size:** R1/8 ... R2,
Rc1/8 ... Rc1,
Rp11/4 ... Rp2
- > **Reduce the noise levels of pneumatic equipment**
- > **High flow capacity with low back pressure**
- > **Brass mesh screen and aluminium construction**
- > **Provide improved flow, longer life and cleanable element**



Technical features

Medium:

Compressed air, filtered, lubricated and non-lubricated, inert gases

Operation:

Heavy duty silencer

Operating pressure:

20 bar (290 psi) maximum

Port size:

1/8", 1/4", 3/8", 1/2", 3/4", 1, 1 1/4", 1 1/2"

Mounting:

Directly in exhaust port

Ambient/Media temperature:

-40 ... +80°C (-40 ... +176°F)


Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body: aluminium and shell, Filter element: brass mesh

Technical data


Male thread, standard models


| Symbol | Port size | Flow factor Cv | Flow factor C *1) | Kv *2) | Weight (kg) | Model |
|---|-----------|----------------|-------------------|--------|-------------|--------|
|  | R1/8 | 2 | 8,2 | 1,75 | 0,03 | MB001B |
| | R1/4 | 2,2 | 9 | 1,92 | 0,03 | MB002B |
| | R3/8 | 2,94 | 12 | 2,56 | 0,03 | MBP03B |
| | R3/8 | 4,78 | 19,5 | 4,16 | 0,10 | MB003B |
| | R1/2 | 5,49 | 22,4 | 4,78 | 0,09 | MB004B |
| | R3/4 | 5,49 | 22,4 | 4,78 | 0,09 | MBP06B |
| | R3/4 | 12,5 | 51 | 10,78 | 0,45 | MB006B |
| | R1 | 15,68 | 64 | 13,65 | 0,40 | MB008B |
| | R1 1/4 | 16,67 | 68 | 14,5 | 0,40 | MBP10B |

*1) Measured in dm³/(s.bar)

*2) Measured in m³/h

Female thread, standard models

| Symbol | Port size | Flow factor Cv | Flow factor C *1) | Kv *2) | Weight (kg) | Model ISO Rc |
|---|-----------|----------------|-------------------|--------|-------------|--------------|
|  | Rc1/8 | 2 | 8,2 | 1,75 | 0,03 | MA001B |
| | Rc1/4 | 2,57 | 10,5 | 1,29 | 0,03 | MA002B |
| | Rc3/8 | 5,83 | 23,8 | 5,07 | 0,10 | MA003B |
| | Rc1/2 | 5,71 | 23,3 | 4,97 | 0,09 | MA004B |
| | Rc3/4 | 16,18 | 66 | 14,07 | 0,45 | MA006B |
| | Rc1 | 16,67 | 68 | 14,5 | 0,40 | MA008B |

| Symbol | Port size | Flow factor Cv | Flow factor C *1) | Kv *2) | Weight (kg) | Model |
|---|-----------|----------------|-------------------|--------|-------------|--------|
|  | Rp1 1/4 | 26,7 | 110 | 23,45 | 0,62 | MA010C |
| | Rp1 1/2 | 40,93 | 167 | 35,6 | 0,60 | MA012C |
| | Rp2 | 53,9 | 220 | 46,9 | 0,76 | MA016C |

Option selector

Male thread

| Port size | Substitute |
|--------------------------------|------------|
| 1/8" | 001 |
| 1/4" | 002 |
| 3/8" | P03* |
| 3/8" | 003 |
| 1/2" | 004 |
| 3/4" | P06* |
| 3/4" | 006 |
| 1" | 008 |
| 1 1/4" | P10* |
| Thread form | Substitute |
| PTF (SAE short, ANSI B1.2.0.3) | A |
| ISO R, taper | B |

* Compact size

MB★★★★

Female thread

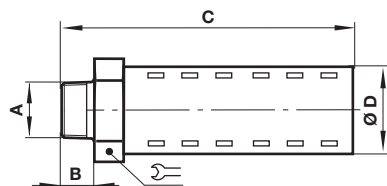
| Port size | Substitute |
|--------------------------------|------------|
| 1/8" | 001 |
| 1/4" | 002 |
| 3/8" | 003 |
| 1/2" | 004 |
| 3/4" | 006 |
| 1" | 008 |
| 1 1/4" | 010 |
| 1 1/2" | 012 |
| Thread form | Substitute |
| PTF (SAE short, ANSI B1.2.0.3) | A |
| ISO Rc, taper | B |
| ISO Rp, parallel | C |

MA★★★★

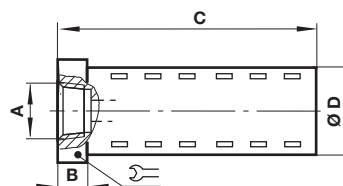
Dimensions

Dimensions in mm
Projection/First angle

Male thread



Female thread



| A | B | C | D |  | Model |
|--------|----|-----|----|---|-------|
| R1/8 | 9 | 51 | 21 | 21 | MB001 |
| R1/4 | 13 | 55 | 21 | 21 | MB002 |
| R3/8 | 13 | 55 | 21 | 21 | MBP03 |
| R3/8 | 13 | 88 | 32 | 32 | MB003 |
| R1/2 | 17 | 92 | 32 | 32 | MB004 |
| R3/4 | 17 | 92 | 32 | 32 | MBP06 |
| R3/4 | 20 | 134 | 51 | 51 | MB006 |
| R1 | 23 | 138 | 51 | 51 | MB008 |
| R1 1/4 | 26 | 140 | 51 | 51 | MBP10 |

| A | B | C | Ø D |  | Model |
|---------|----|-----|-----|---|-------|
| Rc1/8 | 6 | 42 | 21 | 21 | MA001 |
| Rc1/4 | 9 | 45 | 21 | 21 | MA002 |
| Rc3/8 | 9 | 78 | 32 | 32 | MA003 |
| Rc1/2 | 12 | 83 | 32 | 32 | MA004 |
| Rc3/4 | 12 | 118 | 51 | 51 | MA006 |
| Rc1 | 15 | 118 | 51 | 51 | MA008 |
| Rp1 1/4 | 15 | 144 | 64 | 64 | MA010 |
| Rp1 1/2 | 15 | 144 | 64 | 64 | MA012 |
| Rp2 | 16 | 168 | 76 | 76 | MA016 |

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